

# **EPOXY HARDENER D6280**

#### **Description:**

D6280 is a low-viscosity, hybrid-modified cycloaliphatic amine adduct designed to be used with liquid epoxy resins. It offers excellent chemical resistance, water stain resistance, and good surface quality, making it suitable for all seasons.

### **Applications:**

- Solvent-free and high solid content anti-corrosion coatings
- Chemical-resistant epoxy floor topcoats
- Adhesive materials

### **Characteristics and Advantages:**

- Outstanding chemical resistance
- Good surface finish
- Excellent mechanical performance
- Light color with stable quality
- The addition of accelerators can increase curing speed

## **Specification:**

Indicator	Value
Viscosity(cps/25°C)	300-800
Amine Value (mg KOH/g)	250-330
Color	≤ 4
AHEW ( g/mol )	112
Solid content(%)	100
Ratio (PHP, EEW=190)	100:60

## Package and storage:

- Sealed in 200 kg iron drums.
- Store in a cool, dry place;
- Avoid contact with strong oxidizing agents;
- Keep away from fire and heat sources.
- Ensure the container is sealed.
- During transportation, protect from rain, sun exposure, and prevent damage to the packaging or moisture ingress.

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