

# EPOXY HARDENER D650E

## Description:

D650E is a high-viscosity, solvent-free cashew-modified polyamide curing agent. It is suitable for epoxy anti-corrosion primers and adhesives.

## Applications:

- Solvent-based epoxy anti-corrosion coatings;
- Marine and industrial anti-corrosion coatings;
- Adhesive materials.

## Characteristics and Advantages:

- Solvent-free with high solid content, good film formation;
- Suitable for all seasons with fast curing;
- Excellent mechanical properties;
- High cost-performance ratio and stable quality;
- A suitable amount of accelerator can be added to increase curing speed.

## Specification:

Indicator	Value
Viscosity(cps/25°C)	20,000-40,000
Amine Value (mg KOH/g)	250±20
Color	Brownish red transparent
AHEW ( g/mol )	180
Solid Content ( % )	≥ 95

## Package and storage:

- Sealed packaging in 180 kg iron drums.
- Store in a cool, dry place; avoid contact with strong oxidizing agents;
- Keep away from fire and heat sources;
- Ensure the container remains sealed.
- During transportation, protect from rain and sunlight, and prevent packaging damage or moisture exposure.

